



Lewis HD-S-Z Swivels

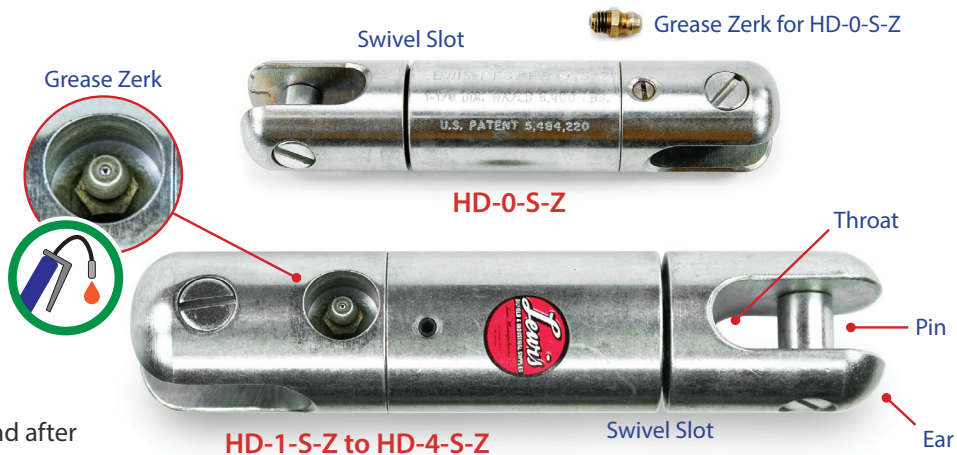
Sealed + Grease Zerk - Care & Maintenance



WARNING: DO NOT USE A CRACKED OR BENT SWIVEL OR A SWIVEL THAT WILL NOT ROTATE SMOOTHLY OR ONE THAT EXHIBITS PLAY IN THE SWIVEL STEM (i.e. Lateral Looseness).

Proper care & maintenance of Ball Bearing Swivels will provide safe operation, long life & superior performance.

1. Always inspect each swivel thoroughly before and after each use. When inspecting your Lewis Swivel:
 - Make sure the swivel rotates freely with no rough spots or locking up when rotated.
 - While rotating the swivel also check for lateral or pushing and pulling movement.
 - Look for cracks on the swivel body, throat or ears.
 - A swivel with rough or loose action or any cracks should be removed from service and replaced immediately.
2. Always **lube the greasable swivels BEFORE and AFTER each use**. The specified grease for Lewis swivels is Mystic JT-6 Multi-Purpose Water Resistant grease, but any high grade waterproof grease will suffice. Purge the swivel by pushing the grease until new grease is seen emerging from the swivel slot.
3. Do not alter or modify your LEWIS swivel in any way.
4. Make sure that end pins make up properly and are not bent. Bent pins should be replaced before use.
5. Select a swivel with a working load exceeding your anticipated work load. Do not exceed published working load.
6. After use, clean swivel with a clean & dry cloth and store in bag or box provided.
7. Do not use Non-Greasable swivels in Directional drilling and/or direct burial pulling operations.
8. Do not expose swivels to side loading.



Greasing Swivel Video
youtu.be/4DQ6ra7EMq8



Call Toll-Free 833-646-8480 with any questions on selection or inspection of Lewis Swivels.

Greasing Model HD-0-SZ Swivel

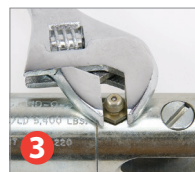
HD-0-SZ, a greasable ball bearing swivel, has a narrow profile of 1 1/8" in dia. suited for tight spaces. Due to its size, it can not have the Grease Zerk permanently installed. Please follow the following instructions to install the Grease Zerk to lubricate this swivel. **Do Not Discard the Grease Zerk.**



1 HD-0-SZ model ships with a screw plug in the Grease Zerk fitting and a loose Grease Zerk.



2 Remove the plug with a screwdriver.



3 Install the Grease Zerk with a wrench. **Do Not Overtighten.**



4 Use a grease gun attached to the Grease Zerk to lubricate the swivel.



5 Remove the Grease Zerk and replace the plug and tighten with a screwdriver.



It is important that you read and understand all breaking strength, safety and technical data relating to all Lewis Mfg. Company products. Always read and follow all Warnings, and cautionary information, and read user instructions on all Lewis Mfg. equipment. Please order carefully. Failure to do so could lead to serious injury or even death.



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