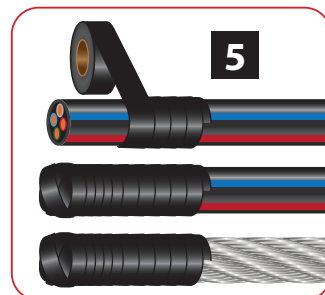




Lewis Aramid Fiber Grips

Taping and Banding Instructions

- 1** **KEEP BACK**, make sure no one is under the line as it is being pulled through the blocks & crown. **DO NOT** stand below or near the line, pulling grips or cable under tension, severe injury or death could occur.
- 2** This Instruction is for **Aramid Fiber Grips** only. Be sure that the right size range grips are being used for the line or rope being pulled. For Example, for 1 3/8" cable, use a 1-1 1/2" range grip.
- 3** Inspect the ouchless grip for plastic coating abrasion or broken fibers. A grip showing any signs abrasion or broken fibers or distorted eye should be immediately discarded.
- 4** Make sure the cable is clean and free of grease and oil in the area that will be loaded into the grip. A high grade degreaser and heavy duty disposable towels are recommended.
- 5** Tape the end of the cable or wire rope before inserting into the ouchless grip so that the sharp ends of the cable or wire rope do not damage the grips interior mesh.
- 6** When loading the cable into the grip, make sure the cable is fully inserted into the grip until the grip is fully loaded into the area below the pulling eye of the grip.
- 7** Do Not Tape the head (eye side) of the grips. This increase the diameter of the head unnecessarily and could create restriction points.



*Tools Needed

* A typical Banding Tool is shown. See Steel Wire Grips Banding Instructions (provided separately) for proper banding tool selection based on diameter of the cable.

- 8** **TAPE** first over the tail end of the grip with electric tape and second one about 4 inches in toward the head of the grip.
- 9** **BAND** over the two taped areas. See the Steel Wire Grips Banding Instructions for proper selection of band and banding tool based on the diameter of the cable.
- 10** **TAPE** over the two bands to create a smooth surface for pulling.



- 11** Lewis Ouchless grips are **Multi-Use** grips and are **Inspect & Use**. After each use remove the grip, inspect, clean & store it in a dry and protected location so that the grip is not exposed to harsh conditions such as offshore drilling platforms, salty and corrosive environments.

WARNING

It is important that you read and understand all breaking strength, safety and technical data relating to all Lewis Mfg. Company products. Always read and follow all Warnings, and cautionary information, and read user instructions on all Lewis Mfg. equipment. Please order carefully. **Failure to do so could lead to serious injury or even death.**



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